

Torque Settings



Hyundai G4KD / G4KE / G4KJ

Head Bolt Part Number: 30026072 / 30026093

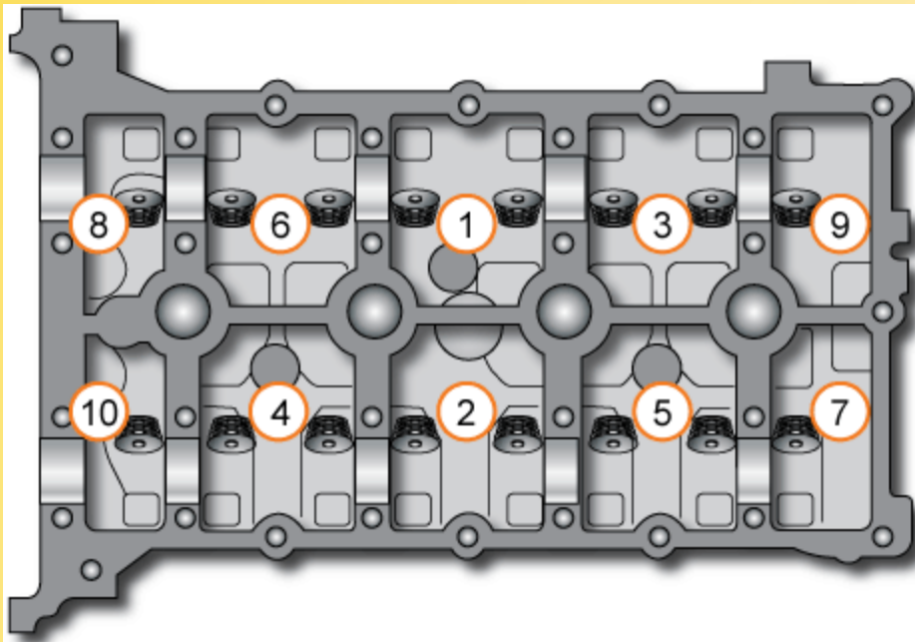
Torque Setting:

Stage 1: 36Nm

Stage 2: +90 Degrees

Stage 3: +90 Degrees

Torque Sequence:



Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.