

# Torque Settings



## Hyundai D4HA / D4HB

Head Bolt Part Number: 30026049

### Torque Setting:

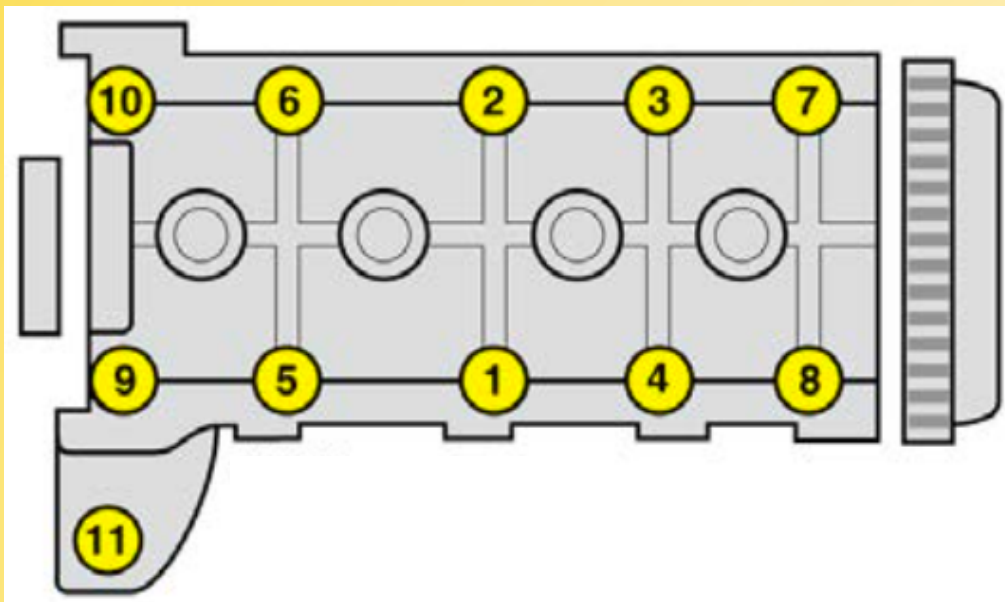
**Stage 1:** Bolts 1 to 10 79Nm

**Stage 2:** Bolts 1 to 10 +120 Degrees

**Stage 3:** Bolts 1 to 10 +120 Degrees

**Stage 4:** Bolt 11 32Nm

### Torque Sequence:



### Notes:

DO NOT Apply engine oil to the bolt threads to achieve correct torque.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.