

Torque Settings



Hyundai G4NA / G4NC

Head Bolt Part Number: 30026073

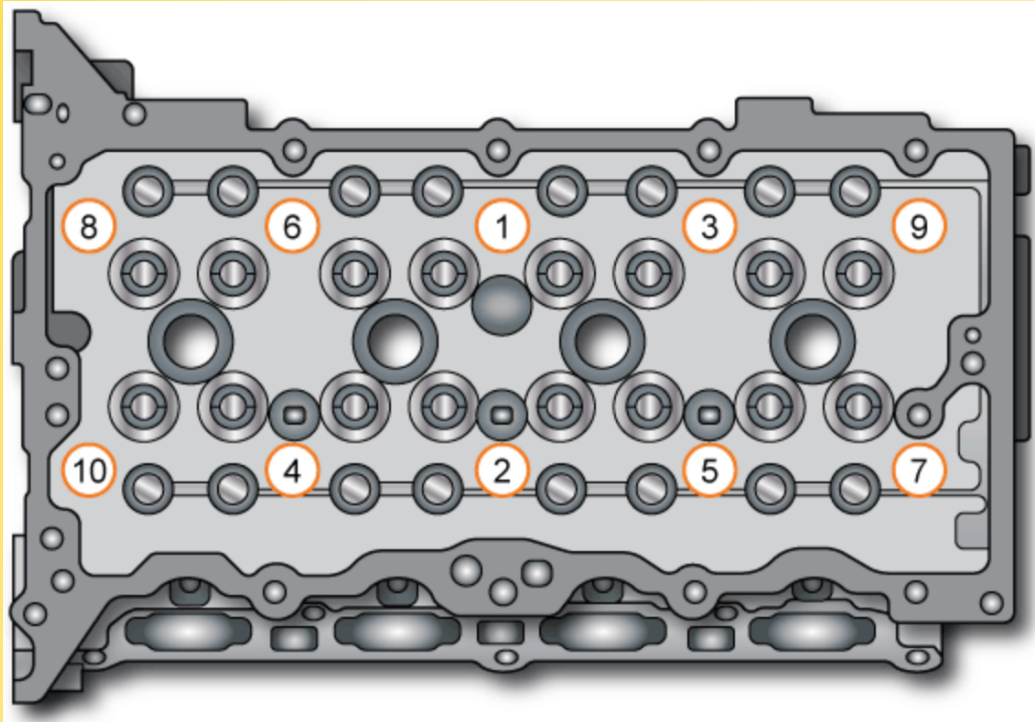
Torque Setting:

Stage 1: 36Nm

Stage 2: +90 Degrees

Stage 3: +90 Degrees

Torque Sequence:



Notes:

DO NOT Apply engine oil to the bolt threads to achieve correct torque.

Bolts 1, 3, 6, 8, 9 & 10 with preassembled washers

Bolts 2, 4, 5 & 7 with non preassembled washers

Do not change the installation position.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.