

# Torque Settings



## Toyota / Hino N04C

Head Bolt Part Number: 30086062

### Torque Setting:

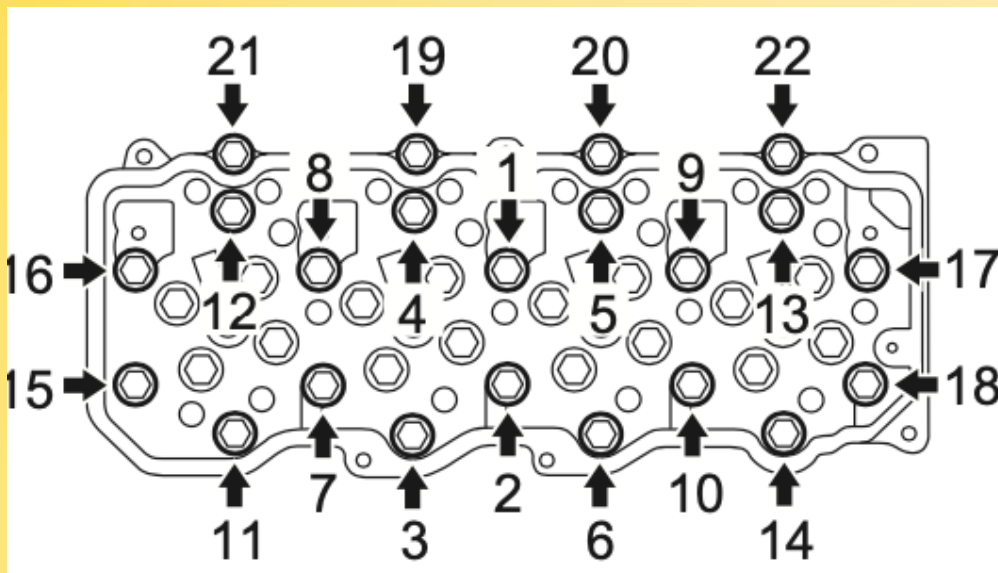
**Stage 1:** Bolts 1 to 18 60Nm

**Stage 2:** Bolts 1 to 18 +90 Degrees

**Stage 3:** Bolts 1 to 18 +90 Degrees

**Stage 4:** Bolts 19 to 22 55Nm

### Torque Sequence:



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.