

# Torque Settings



## Holden LWH / LWN

Head Bolt Part Number: 30096080

### Torque Setting:

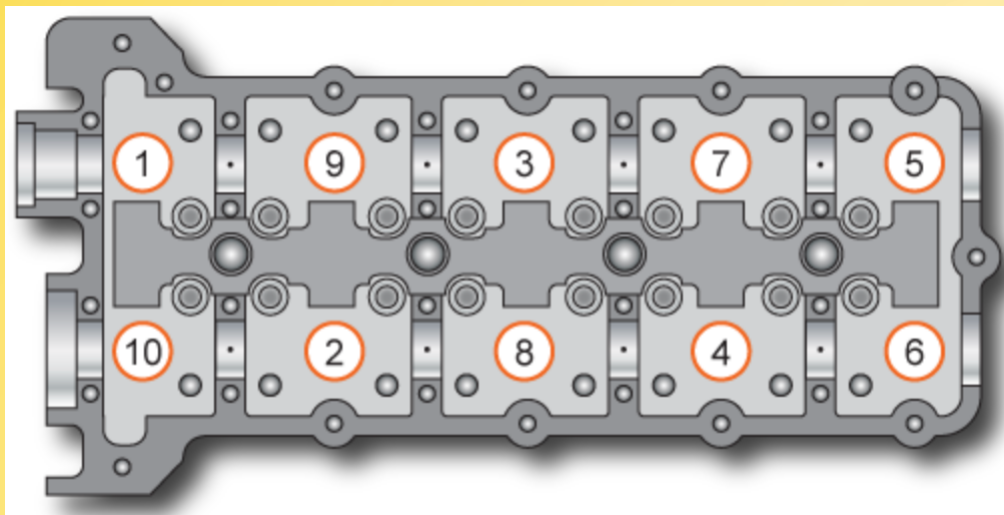
Stage 1: 30Nm

Stage 2: +85 Degrees

Stage 3: +85 Degrees

Stage 4: +85 Degrees

### Torque Sequence:



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.