

Torque Settings



Toyota 1TR-FE

Head Bolt Part #: 30086006

Torque Setting:

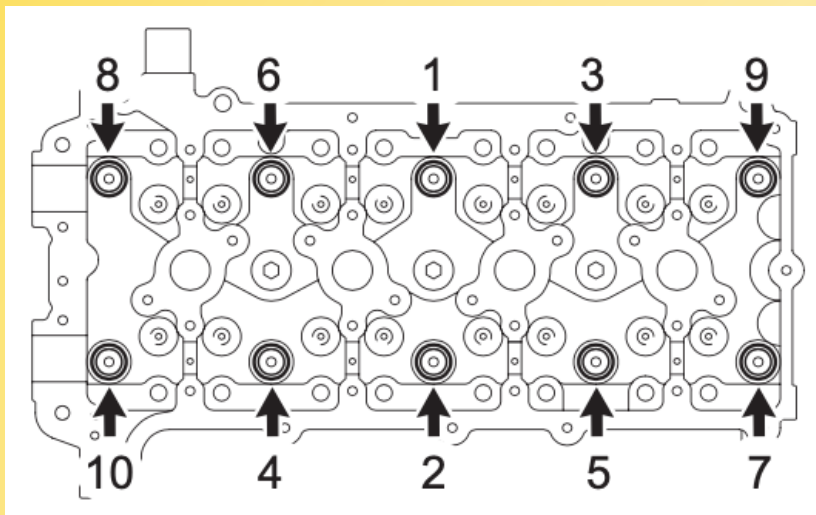
Stage 1: 20 Nm

Stage 2: 39 Nm

Stage 3: +90 Degrees

Stage 4: +90 Degrees

Torque Sequence:



Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.