

# Torque Settings



## Hyundai G4ED

Head Bolt Part #: 30026087

### Torque Setting:

Stage 1: 30 Nm

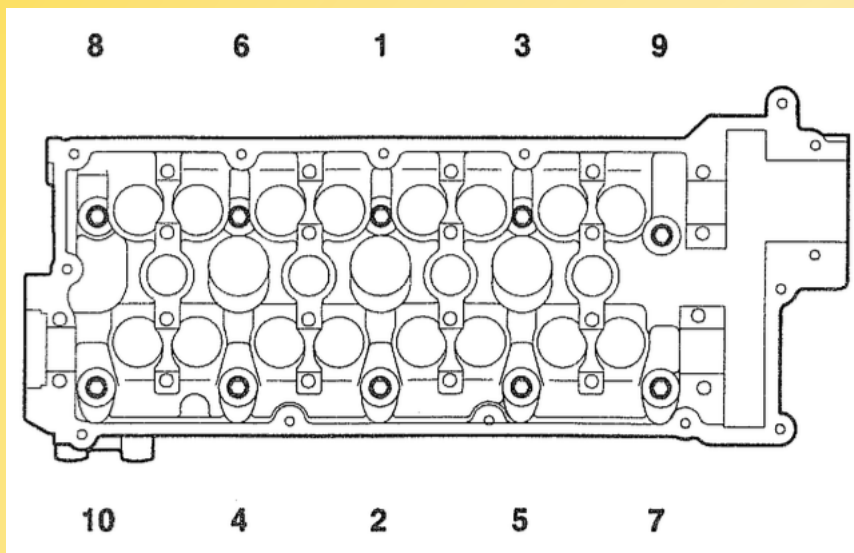
Stage 2: +90 Degrees

Stage 3: Loosen all bolts

Stage 4: 30 Nm

Stage 5: +90 Degrees

### Torque Sequence:



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.