

Torque Settings



Hyundai G4EE

Head Bolt Part #: 30026087

Torque Setting:

Stage 1: 35 Nm

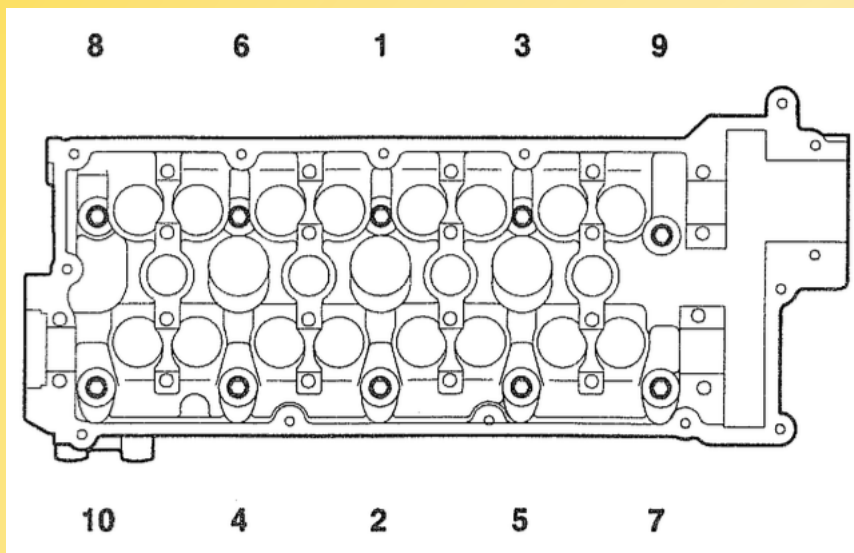
Stage 2: +90 Degrees

Stage 3: Loosen all bolts

Stage 4: 35 Nm

Stage 5: +90 Degrees

Torque Sequence:



Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.