

Torque Settings



Suzuki G13B G16B

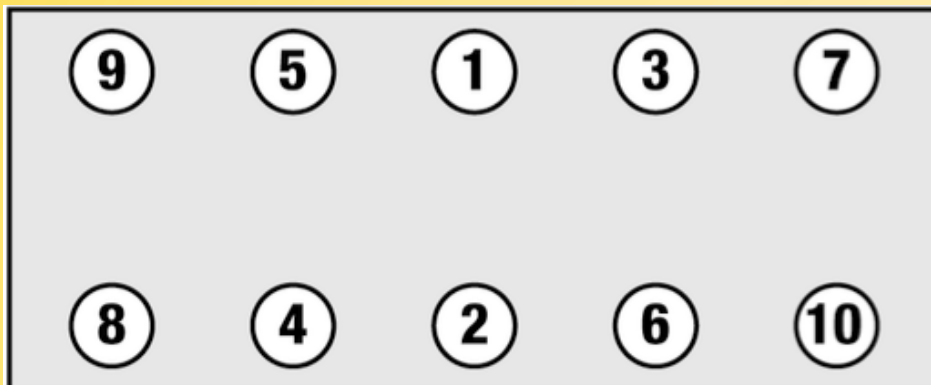
Torque Setting:

Stage 1: 35 Nm

Stage 2: 55 Nm

Stage 3: 68 Nm

Torque Sequence:



Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.