

# Torque Settings



## Nissan RD28

Head Bolt Part # 30066038

### Torque Setting:

Stage 1: Bolts 1 to 14 29 Nm

Stage 2: Bolts 1 to 14 113 Nm

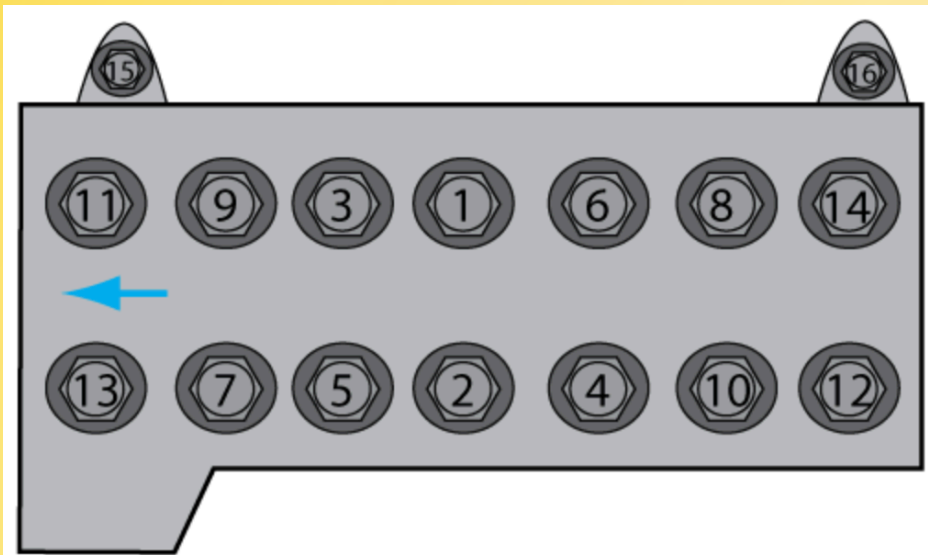
Stage 3: Bolts 1 to 14 Loosen all bolts

Stage 4: Bolts 1 to 14 29 Nm

Stage 5: Bolts 1 to 14 +105 Degrees

Stage 6: Bolts 15 & 16 21 Nm

### Torque Sequence:



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.