

Torque Settings



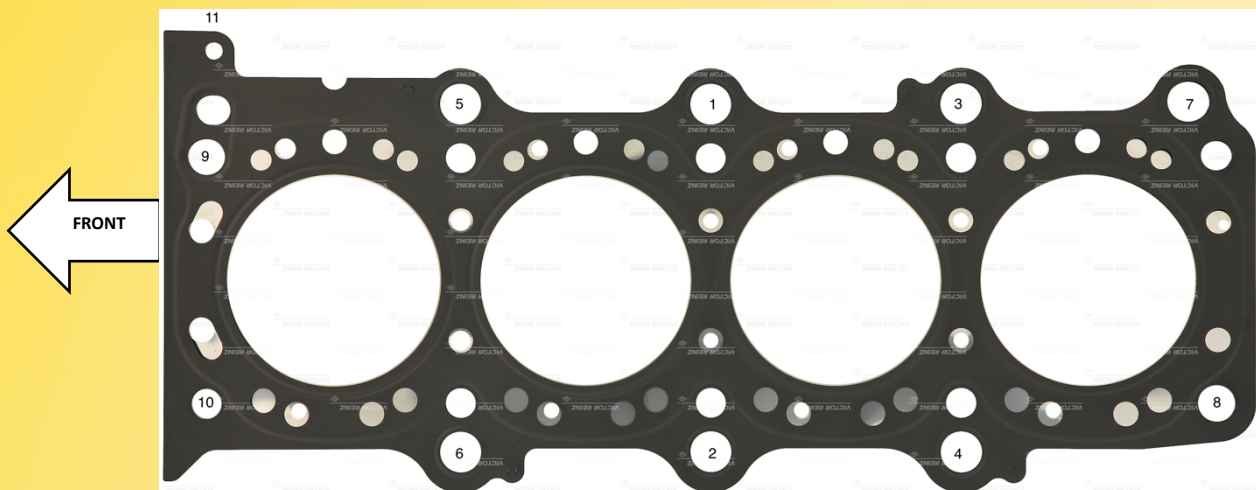
Suzuki J18A J20A

Head Bolt Part Number: 30076089

Torque Setting:

- Stage 1: Bolts 1 to 10 53 Nm
- Stage 2: Bolts 1 to 10 Loosen all bolts
- Stage 3: Bolts 1 to 10 84 Nm
- Stage 4: Bolts 1 to 10 Loosen all bolts
- Stage 5: Bolts 1 to 10 53 Nm
- Stage 6: Bolts 1 to 10 53 Nm
- Stage 7: Bolts 1 to 10 +105 Degrees
- Stage 8: Bolt 11 11 Nm

Torque Sequence:



Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.