

# Torque Settings



## Ford Ecoblue

Head Bolt Part Number: 30116066

### Head Bolt Tightening Sequence:

Stage 1: 15Nm

Stage 2: 25Nm

Stage 3: 40Nm

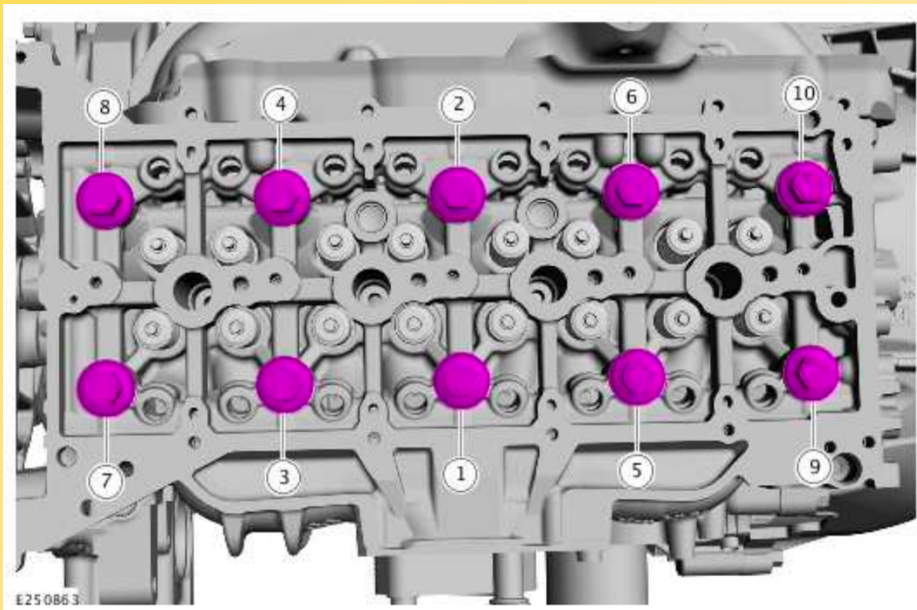
Stage 4: +90 Degrees

Stage 5: +90 Degrees

At this stage Ford recommend using a Torque Multiplier

Stage 6: +90 Degrees

Stage 7: +90 Degrees



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.