

# Torque Settings



## Toyota 1GD 2GD

Head Bolt Part Number: 30086092

Head Bolt Tightening Sequence:

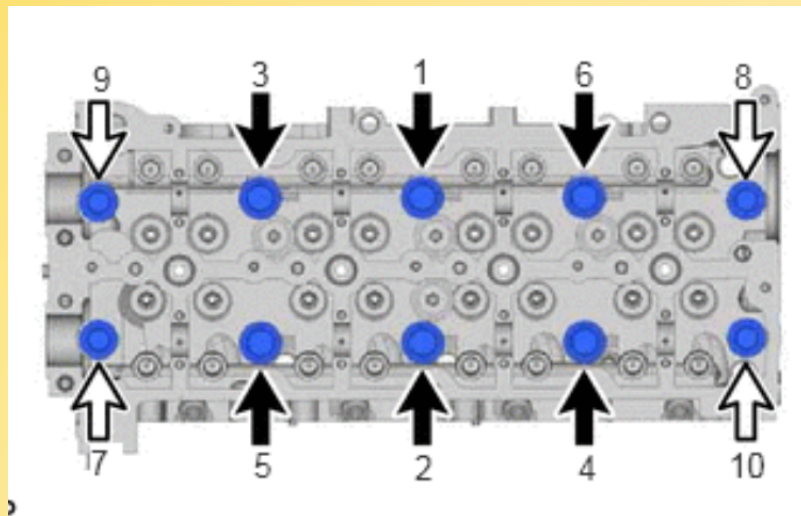
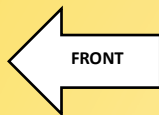
**Stage 1:** All Bolts 60Nm

**Stage 2:** Bolts 1-6 - 150Nm

**Stage 3:** Bolts 7-10 - 85Nm

**Stage 4:** All Bolts +90 Degrees

**Stage 5:** All Bolts +90 Degrees



### Notes:

All Threads, Heads & Washers must be lightly oiled.

Use an old head bolt with a groove cut down the thread to clean the threads in the block.