

Torque Settings



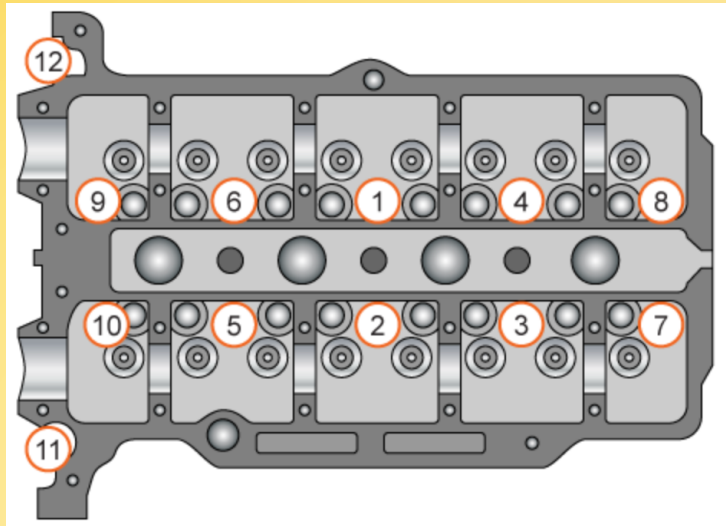
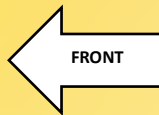
Holden A14NET / B14NET

Head Bolt Part Number: 30096083

Head Bolt Tightening Sequence:

Stage 1: 35Nm

Stage 2: +180 Degrees



Notes:

ALL BOLT THREADS, BOLT HEADS AND WASHERS MUST BE LIGHTLY OILED.

USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.