

# Torque Settings



## Hyundai D4CB

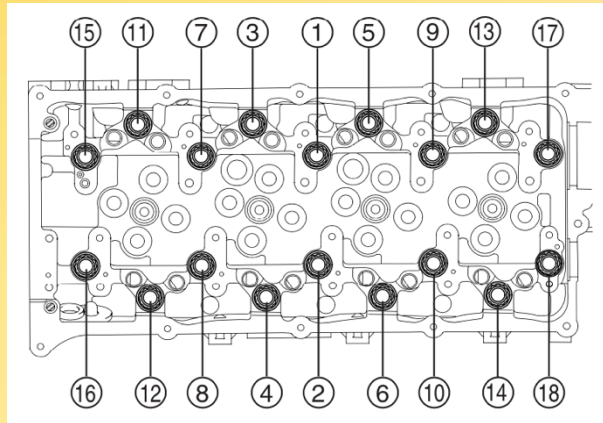
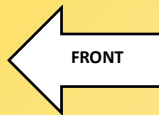
Head Bolt Part Number: 30026041

### Head Bolt Tightening Sequence:

**Stage 1:** 49Nm

**Stage 2:** +120 Degrees

**Stage 3:** +90 Degrees



### Notes:

ALL BOLT THREADS, BOLT HEADS AND WASHERS MUST BE LIGHTLY OILED.

USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.