

Torque Settings



Hyundai G4LA / G4LC

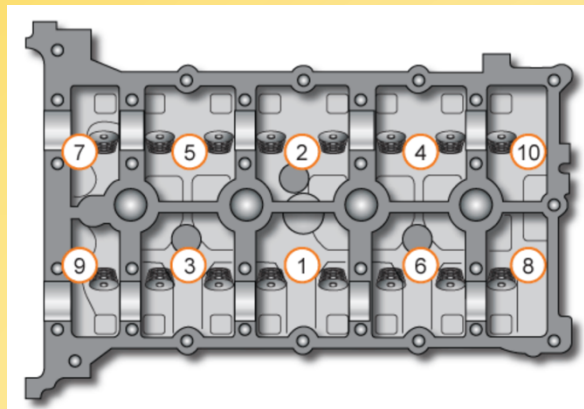
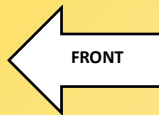
Head Bolt Part Number: 30026068 & 30026069

Head Bolt Tightening Sequence:

Stage 1: 13 to 17Nm

Stage 2: +90 to 95 Degrees

Stage 3: +120 to 125 Degrees



Notes:

ALL BOLT THREADS, BOLT HEADS AND WASHERS MUST BE LIGHTLY OILED.

USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.

