

# Torque Settings



## Volkswagen CDBA CDCA CNEA CSHA CNFA CNFB

Head Bolt Part Number: 30236063

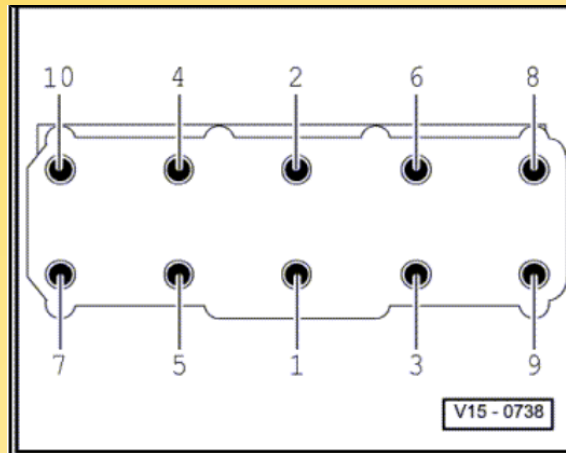
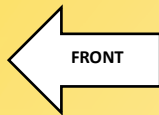
### Head Bolt Tightening Sequence:

Stage 1: 35Nm

Stage 2: 60Nm

Stage 3: +90 Degrees

Stage 4: +90 Degrees



**IMPORTANT:** ALL BOLT THREADS, BOLTHEADS AND WASHERS MUST BE LIGHTLY OILED.  
USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.

### Notes: