

Torque Settings



Great Wall 4D20

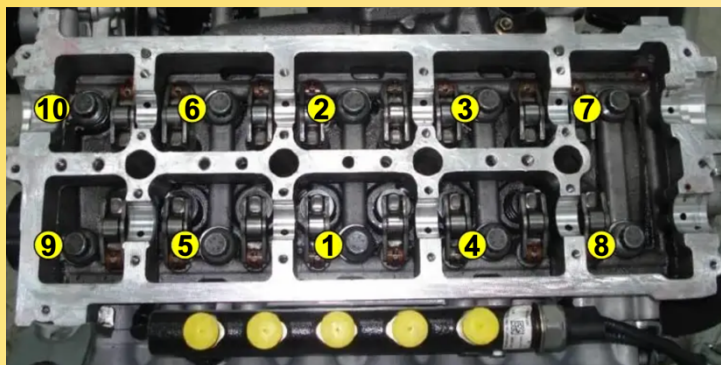
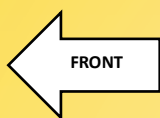
Head Bolt Part Number: 30276061

Head Bolt Tightening Sequence:

Stage 1: 50Nm

Stage 2: 90 Degrees

Stage 3: 120 Degrees



IMPORTANT: ALL BOLT THREADS, BOLT HEADS AND WASHERS MUST BE LIGHTLY OILED.
USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.

Notes: