

Torque Settings



Mitsubishi 4N15

Stage 1 = 50Nm

Stage 5 = 50Nm

Stage 2 = 90 Degrees

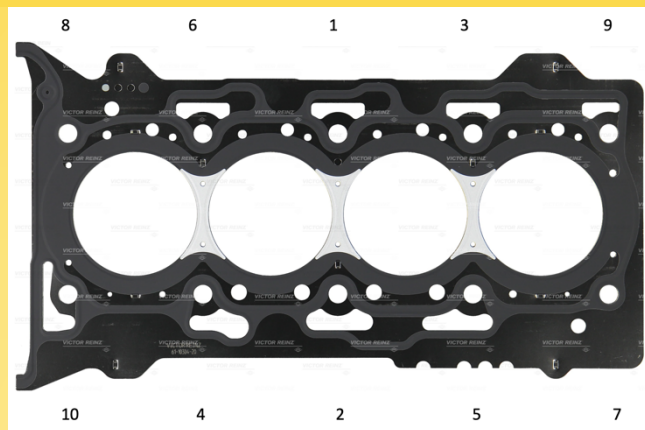
Stage 6 = 90 Degrees

Stage 3 = 90 Degrees

Stage 7 = 90 Degrees

Stage 4 = Loosen all bolts

Stage 8 = 90 Degrees



IMPORTANT: ALL BOLT THREADS, BOLTHEADS AND WASHERS MUST BE LIGHTLY OILED.
USING AN OLD HEADBOLT WITH GROOVE CUT DOWN THREAD, CLEAN THE BLOCK HEADBOLT THREADS.

Notes: